

## RO2

### Reverse Osmosis Pilot Plant

The best membrane for a given application can be selected from the company's process database and by trialling a number of membranes to achieve the optimum performance.

Designed for nanofiltration and reverse osmosis trials, this pilot plant features a 100 L batch tank and can be modified to suit customers' specific requirements. Trials can be carried out either at our customers' premises or at our Swansea facility.

Our team of highly skilled engineers is well versed in separation applications utilising microfiltration, ultrafiltration, nanofiltration and reverse osmosis technologies.

Manufactured with 316L stainless steel contact surfaces and EPDM seals. Includes a Pure-Screen pre-filter, tubular heat exchanger, multiple sample points, manual butterfly and ball valves and high-pressure feed pump. Analogue instrumentation includes tank level display, membrane inlet and outlet pressure indicators, temperature indicator, permeate and concentrate variable area flowmeters.



TECHNICAL DATA	
Membrane area	14.8 m <sup>2</sup> , dependent on membrane configuration
Holdup volume	15 L, dependent on membrane configuration
Operating pressure	Up to 50 bar
Operating temperature	10-50°C
pH range	2.0-11.0 (depending on membrane chosen)
Permeate flowrate	Up to 200 L/hr (depending on membrane area chosen)
Concentrate flowrate	Up to 1,500 L/hr
Dimensions	0.7 m x 1.6 m x 1.7 m (L x W x H)
Weight	250 kg (empty)
Area of Use	Non-hazardous, frost-free environments, IP55
Pumps	P1, Positive displacement feed pump, up to 1,800 L/hr at 60 bar, variable speed
INSTALLATION REQUIREMENTS	
Installed power	5.5 kW
Electrical supply	415v, 50Hz, 3ph, Neutral + Earth
Termination points	Direct feed inlet (bypassing tank): 1.5" clamp Concentrate outlet: 1.5" clamp Permeate outlet: 1" clamp Tubular cooler: 0.5" BSP female in and out

PPDS-RO2-03 Datasheet.doc

## CUSTOMISED STAINLESS STEEL SYSTEMS, FABRICATIONS AND COMPONENTS

### Axium Process Ltd

Hendy Industrial Estate, Hendy, Swansea, UK SA4 0XP

Tel: +44 (0) 1792 883882

Fax: +44 (0) 1792 886049

Email: [info@axiumprocess.com](mailto:info@axiumprocess.com)

Web: [www.axiumprocess.com](http://www.axiumprocess.com)



All data is provided in good faith and is subject to change