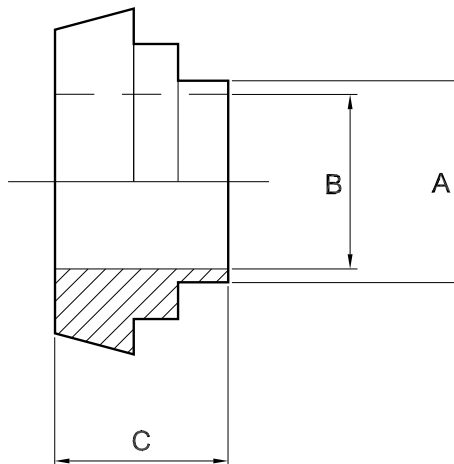


## 4004

### DIN Weld Liner – DIN 11851

Nominal size	A	B	C	Stock number
10mm	12.2	9.0	14.0	4004-5010
15mm	18.2	15.0	14.0	4004-5015
20mm	22.2	19.0	14.0	4004-5020
25mm	29.0	26.0	22.0	4004-5025
1"	25.4	22.1	22.0	4004-5026
32mm	35.0	32.0	25.0	4004-5032
1.5"	38.1	34.8	26.0	4004-5038
40mm	41.0	38.0	26.0	4004-5040
50mm	53.0	50.0	28.0	4004-5050
2"	50.8	47.5	28.0	4004-5052
2.5"	63.5	60.2	32.0	4004-5064
65mm	70.0	66.0	32.0	4004-5065
3"	76.2	72.9	37.0	4004-5076
80mm	85.0	81.0	37.0	4004-5080
100mm	104.0	100.0	44.0	4004-5100
4"	101.6	97.4	44.0	4004-5102
150mm	154.0	150.0	37.0	4004-5150



TECHNICAL DATA	
Associated Standards	DIN 11851, DIN 11850, DIN 11864 and DIN 11887
Material	316 Stainless Steel (316L available on request)
Material Certification	BS EN 10204/DIN 50049 3.1
Finish	Internal 1.6Ra or better
Applications	DIN fittings are suitable for most hygienic application, particularly in the food, beverage and pharmaceutical industries
DIN Fittings Range	Unions, blanks, tees, bends, hoseliners, adaptors, concentric & eccentric reducers, Y pieces
Seals	EPDM, Nitrile, Solid PTFE, Viton®, Silicone
Notes	Dimensions are provided in good faith. Suitable seals must be chosen for required operating medium and temperature
GENERAL CAPABILITIES	
Design and System Fabrication, Hygienic Process Plant, Project Management, In-house Manual and Orbital Welding, Machining, Fabrication and Polishing, Component Customisation	
Full materials certification, weld maps, logs, welder qualifications and weld procedures, pickling, passivation and ferroxyl certification.	

D4004-V02 / ECN 735

## CUSTOMISED STAINLESS STEEL SYSTEMS, FABRICATIONS AND COMPONENTS

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All data is provided in good faith and is subject to change