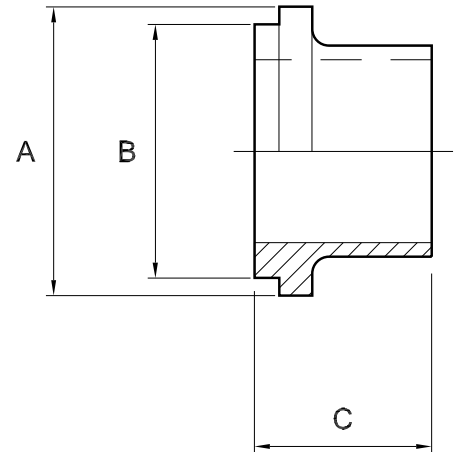


## 2004

### IDF Weld Liner - 316

Nominal size	A	B	C	Stock number
1"	33.8	29.2	21.5	2004-5026
1 ½"	47.0	42.7	21.5	2004-5038
2"	60.5	56.2	21.5	2004-5051
2 ½"	74.0	69.9	21.5	2004-5064
3"	87.5	82.6	21.5	2004-5076
4"	120.6	111.1	30.0	2004-5102



TECHNICAL DATA	
Associated Standards	BS 4825 : Part 4: 1991 (1" to 4" inclusive)
Material	316 Stainless Steel
Material Certification:	BS EN 10204/DIN 50049.3.1
Finish	Internal 1.6µm Ra or better
Applications	Used widely throughout the dairy industry
IDF Fittings Range	Unions, blanks, tees, bends, hoseliners, adaptors, concentric & eccentric reducers, Y pieces
Seals	EPDM, Nitrile, Solid PTFE.
Notes	Dimensions are provided in good faith. Suitable seals must be chosen for required operating medium and temperature
GENERAL CAPABILITIES	
Design and System Fabrication, Hygienic Process Plant, Project Management, In-house Manual and Orbital Welding, Machining, Fabrication and Polishing, Component Customisation	
Full materials certification, weld maps, logs, welder qualifications and weld procedures, pickling, passivation and ferroxyl certification.	

D2004-V02 ECN 776

## CUSTOMISED STAINLESS STEEL SYSTEMS, FABRICATIONS AND COMPONENTS

### Axium Process Ltd

Hendy Industrial Estate, Hendy, Swansea, UK SA4 0XP

Tel: +44 (0) 1792 883882

Fax: +44 (0) 1792 886049

Email: [info@axiumprocess.com](mailto:info@axiumprocess.com)

Web: [www.axiumprocess.com](http://www.axiumprocess.com)



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All data is provided in good faith and is subject to change